

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
5 June 2003 (05.06.2003)

PCT

(10) International Publication Number
WO 03/046098 A1

(51) International Patent Classification⁷: C09J 9/02,
H01B 1/22, C08K 3/08, H05K 3/32

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(21) International Application Number: PCT/JP02/12212

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(22) International Filing Date:
21 November 2002 (21.11.2002)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
2001-363487 28 November 2001 (28.11.2001) JP

(81) Designated States (national): AE, AG, AL, AM, AT, AU,
AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU,
CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH,
GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC,
LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW,
MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SD, SE, SG,
SI, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ,
VC, VN, YU, ZA, ZM, ZW.

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(84) Designated States (regional): ARIPO patent (GH, GM,
KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW),
Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM),
European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE,
ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, SK,
TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ,
GW, ML, MR, NE, SN, TD, TG).

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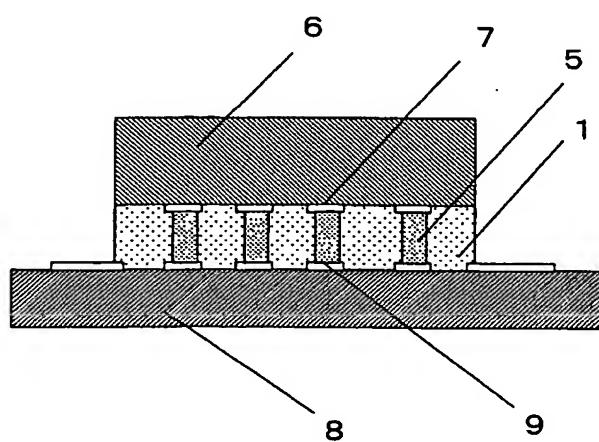
Published:

— with international search report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: ANISOTROPICALLY ELECTROCONDUCTIVE ADHESIVE FILM, METHOD FOR THE PRODUCTION
THEREOF, AND SEMICONDUCTOR DEVICES

(57) Abstract: An anisotropically electroconductive adhesive film is characterized by containing an electroconductive elastomer that traverses the thickness of the adhesive film and is insulated in the plane of the adhesive film comprising electrically insulating elastomer, and both the electroconductive elastomer and the electrically insulating elastomer have a modulus of elasticity at 150 degrees Celsius that is no greater than 100 MPa. A method for producing the anisotropically electroconductive adhesive film is characterized by forming through holes across the thickness of the adhesive film comprising electrically insulating elastomer, thereafter filling the through holes with an electroconductive elastomer composition, and curing the electroconductive elastomer composition to form the electroconductive elastomer after filling the through holes. A semiconductor device is characterized by the electrical connection of the terminals of a semiconductor chip to the interconnect pads of an interconnect substrate by the aforementioned anisotropically electroconductive adhesive film.



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DESCRIPTION

ANISOTROPICALLY ELECTROCONDUCTIVE ADHESIVE FILM,
METHOD FOR THE PRODUCTION THEREOF, AND SEMICONDUCTOR DEVICES

Technical Field

5 [0001] This invention relates to an anisotropically electroconductive adhesive film, to a method for producing this film, and to semiconductor devices. More particularly, this invention relates to an anisotropically electroconductive adhesive film capable of effecting the reliable electrical connection of an electronic component, e.g., a semiconductor chip, onto an interconnect substrate. This invention further relates to an efficient method for
10 producing this film. This invention further relates to a reliable semiconductor device that exhibits excellent stress relaxation when exposed to thermal shock, wherein said semiconductor device comprises an electronic component, e.g., a semiconductor chip, that is electrically connected onto an interconnect substrate by the aforesaid film.

Background Art

15 [0002] The flip-chip method for the connection of semiconductor chips to interconnect substrates has entered into frequent use in association with the increasingly small size and increasingly higher pin count of semiconductor chips. One problem encountered with this connection method is that the difference in coefficient of thermal expansion between the semiconductor chip and interconnect substrate can produce thermal stresses upon exposure
20 to thermal shock, which results in a degraded reliability. As a consequence, in the case of semiconductor devices in which the semiconductor chip is connected by solder balls to the interconnect substrate, a resin — known as underfill material — is sealed between the semiconductor chip and interconnect substrate as a means for relaxing thermal stresses. This method, however, enlarges the mounting process and hence raises costs.

25 [0003] In view of this, Japanese Laid Open (Kokai or Unexamined) Patent Application Numbers Sho 63-86322 (86,322/1988) and 63-86536 (86,536/1988) teach an anisotropically electroconductive adhesive film in which column-shaped conductors are embedded in a prescribed configuration in a layer of electrically insulating adhesive. These conductors are embedded in such a manner that upon compression bonding they are
30 insulated in the plane of the layer while providing continuity across the thickness of the

layer. However, the interconnect reliability is still reduced by thermal shock even when the aforementioned anisotropically electroconductive adhesive film is used to connect the semiconductor chip to its interconnect substrate.

[0004] An object of this invention is to provide an anisotropically electroconductive adhesive film that is capable of effecting the reliable electrical connection of an electronic component, e.g., a semiconductor chip, onto an interconnect substrate. An additional object of this invention is to provide an efficient method for producing this film. A further object of this invention is to provide a semiconductor device in which an electronic component, e.g., a semiconductor chip, is electrically connected onto an interconnect substrate by the aforesaid film, wherein said semiconductor device is reliable and exhibits excellent stress relaxation when exposed to thermal shock.

Disclosure of Invention

[0005] The anisotropically electroconductive adhesive film according to this invention is characterized by containing an electroconductive elastomer that traverses the thickness of the adhesive film and is insulated in the plane of the adhesive film comprising electrically insulating elastomer, and both the electroconductive elastomer and the electrically insulating elastomer have a modulus of elasticity at 150°C that is no greater than 100 MPa.

[0006] The inventive method for producing anisotropically electroconductive adhesive film is characterized by forming through holes across the thickness of the adhesive film comprising electrically insulating elastomer, thereafter filling the through holes with an electroconductive elastomer composition, and curing the electroconductive elastomer composition to form the electroconductive elastomer after filling the through holes.

[0007] A semiconductor device according to this invention is characterized by the electrical connection of the terminals of a semiconductor chip to the interconnect pads of an interconnect substrate by the above-described anisotropically electroconductive adhesive film.

30 Brief Description of the Drawings

[0008] Figure 1 contains a perspective drawing of the electrically insulating adhesive film carrying a protective film applied on both sides.

[0009] Figure 2 contains a perspective drawing of the through hole-equipped electrically insulating adhesive film.

5 [0010] Figure 3 contains a perspective drawing of the anisotropically electroconductive adhesive film after its through holes have been filled with electroconductive elastomer composition.

[0011] Figure 4 contains a perspective drawing of the anisotropically electroconductive adhesive film after the protective films applied on its two sides have been peeled off.

10 [0012] Figure 5 contains a cross-sectional drawing of a semiconductor device that has been fabricated by making electrical connection between a semiconductor chip and an interconnect substrate using the anisotropically electroconductive adhesive film.

Reference numbers

1electrically insulating elastomer
15	2protective film
	3through hole
	4electroconductive elastomer composition
	5electroconductive elastomer
	6semiconductor chip
20	7terminal
	8interconnect substrate
	9interconnect pad

Detailed Description of the Invention

[0013] The electrically insulating elastomer has a modulus of elasticity at 150°C that is no greater than 100 megaPascals (MPa), and particularly preferably is no greater than 10 MPa, in the anisotropically electroconductive adhesive film according to this invention. In case that the modulus of elasticity of the electrically insulating elastomer at 150°C is above 100 MPa, electrically reliable connection between the terminals of a semiconductor chip to the interconnect pads of an interconnect substrate can not be obtained. This electrically insulating elastomer is, for example, an epoxy resin elastomer, acrylic resin elastomer, polyimide resin elastomer, or silicone elastomer. The epoxy resin elastomer

film and the polyimide resin elastomer film taught in Japanese Laid Open (Kokai or Unexamined) Patent Application Number 2000-357697 (357,697/2000), for example, can be used for the adhesive film comprising electrically insulating elastomer in the anisotropically electroconductive adhesive film according to this invention. And the 5 silicone elastomer film taught in Japanese Laid Open (Kokai or Unexamined) Patent Application Numbers Hei 11-12546 (12,546/1999) and 2001-19933 (19,933/2001), for example, can be used for the adhesive film comprising electrically insulating elastomer in the anisotropically electroconductive adhesive film according to this invention. The resistivity of the electrically insulating elastomer is preferably 1×10^6 ohm-cm or more, and 10 more preferably 1×10^8 ohm-cm or more. In case that the resistivity is no greater than 1×10^6 ohm-cm, excellent anisotropic electroconductivity can not be obtained. More specifically, this adhesive film is produced by the crosslinking of a curable elastomer composition and takes the form of a gel or rubber depending on the degree of crosslinking. The electrically insulating elastomer is preferably silicone elastomer because silicone 15 elastomer exhibits stress relaxation when exposed to thermal shock.

While the thickness of the adhesive film is not critical, the adhesive film preferably has a thickness of 1 to 5,000 micrometers (μm), more preferably 5 to 1,000 μm , and particularly preferably 5 to 500 μm .

[0014] In case that the electrically insulating elastomer is silicone elastomer, a 20 preferred method for producing the adhesive film under consideration comprises crosslinking the curable silicone elastomer composition between substrates that are releasable from the cured product afforded by the composition and that have a larger dielectric constant than this cured product. These releasable substrates can be exemplified by organic resins such as polyether sulfone resins, triacetoxycellulose, polyimide resins, 25 polyester resins, polyether resins, epoxy resins, phenolic resins, and polyamide resins. Substrates of these organic resins may comprise only the organic resin or may be a composite substrate having the organic resin at the surface or in the interior. The shape of the substrate under consideration is not critical and the substrate can be, for example, a block, plate, or film. When in particular the substrate is a film, it can be used as a 30 protective film for the adhesive film. The protective film is then peeled off when attachment of the semiconductor chip to the interconnect substrate is carried out. The adhesive film may also be transferred from this protective film to another type of protective

film. The dielectric constant of this second protective film is not critical, and this second protective film can be exemplified by an organic resin film of a fluororesin, polyethylene resin, or polypropylene resin.

[0015] The adhesive film under consideration is available, for example, from Dow 5 Corning Toray Silicone Co., Ltd., under the product names FA60 and FA2000.

[0016] The anisotropically electroconductive adhesive film according to the invention contains an electroconductive elastomer that traverses the thickness of the adhesive film and is insulated in the plane of the adhesive film comprising electrically insulating elastomer. The electroconductive elastomer has a modulus of elasticity at 150°C that is 10 no greater than 100 megaPascals (MPa), and particularly preferably is no greater than 10 MPa, in the anisotropically electroconductive adhesive film according to this invention. In case that the modulus of elasticity of the electroconductive elastomer at 150°C is above 100 MPa, electrically reliable connection between the terminals of a semiconductor chip to the interconnect pads of an interconnect substrate can not be obtained. And the resistivity 15 of the electroconductive elastomer is preferably 1 ohm-cm or less, and more preferably 1×10^{-2} ohm-cm or less. In case that the resistivity is greater than 1 ohm-cm, excellent anisotropic electroconductivity can not be obtained. The height of the electroconductive elastomer may be the same as the thickness of the adhesive film or the electroconductive elastomer may protrude so as to form an elevation. The size of the connection area of the 20 electroconductive elastomer is not specifically defined herein because it will depend on the size and spacing of the terminals on the semiconductor chip and the interconnect pads on the interconnect substrate. The shape of the electroconductive elastomer is also not critical and the electroconductive elastomer can be, for example, a cylindrical column, square column, truncated cone, quadrilateral pyramid, string, or ribbon; a cylindrical 25 column is preferred.

[0017] The electroconductive elastomer can be exemplified by an electroconductive epoxy resin elastomer, electroconductive acrylic resin elastomer, electroconductive polyimide resin elastomer, or electroconductive silicone elastomer. The electroconductive silicone elastomers are particularly preferred because at the point of 30 interconnecting the semiconductor chip with the interconnect substrate these elastomers readily conform and adhere to the terminals on the semiconductor chip and the interconnect pads on the interconnect substrate and also facilitate adhesion by the adhesive film to the

semiconductor chip and interconnect substrate. The electroconductive silicone elastomer can be, for example, an electroconductive silicone rubber or an electroconductive silicone gel.

[0018] In case that the electroconductive elastomer is electroconductive silicone
5 elastomer, the electroconductive silicone elastomer under consideration can be produced, for example, by the cure of the electroconductive silicone rubber composition taught in Japanese Laid Open (Kokai or Unexamined) Patent Application Number Hei 3-170581 (170,581/1991). This electroconductive silicone rubber composition is a curable silicone rubber composition that contains metal powder, e.g., of gold, silver, nickel, copper, etc., or
10 a micropowder plated or vapor deposited with such metals. Electroconductive silicone rubber compositions of this type are available, for example, from Dow Corning Toray Silicone Co., Ltd., under the product names DA6524 and DA6525.

[0019] The electroconductive elastomer traverses the thickness of the adhesive film comprising electrically insulating elastomer, but is insulated in the plane of this adhesive
15 film. The placement or positioning of the electroconductive elastomer preferably agrees with that of the terminals on the semiconductor chip and the interconnect pads on the interconnect substrate.

[0020] This method for producing the anisotropically electroconductive adhesive film is characterized by
20 forming through holes across the thickness of the adhesive film comprising electrically insulating elastomer,
thereafter filling the through holes with an electroconductive elastomer composition, and curing the electroconductive composition to form the electroconductive elastomer after filling the through holes.

[0021] The electrically insulating elastomer is exemplified by the epoxy resin elastomer, acrylic resin elastomer, polyimide resin elastomer, or silicone elastomer as described above. The electrically insulating elastomer is preferably silicone elastomer because exhibits stress relaxation when exposed to thermal shock.

[0022] Through holes are then formed across the thickness of the adhesive film in the
30 inventive method. The procedure for forming the through holes can be exemplified by punching, laser processing, drilling with a microdrill, and chemical etching. Punching and laser processing are particularly preferred. The through hole-equipped adhesive film

can also be produced using a mold that has been preliminarily provided with pins that will result in the formation of the through holes. The curable silicone composition is introduced into and cured in this mold after the interior surface of the mold has been provided with a substrate that is releasable from the cured product afforded by the curable 5 silicone composition and that has a larger dielectric constant than this cured product. The through holes are preferably formed in agreement with the positioning or placement of the terminals of the semiconductor chip and the interconnect pads of the interconnect substrate.

[0023] The through holes formed in the adhesive film are subsequently filled with an electroconductive elastomer composition. This electroconductive elastomer composition 10 is exemplified by an electroconductive epoxy resin elastomer composition, electroconductive acrylic resin elastomer composition, electroconductive polyimide resin elastomer composition, or electroconductive silicone elastomer composition. Electroconductive silicone elastomer compositions are particularly preferred because at the point of interconnecting the semiconductor chip with the interconnect substrate they readily 15 conform and adhere to the terminals on the semiconductor chip and the interconnect pads on the interconnect substrate and also facilitate adhesion by the adhesive film to the semiconductor chip and interconnect substrate. The electroconductive silicone elastomer composition can be, for example, an electroconductive silicone rubber composition or an electroconductive silicone gel composition.

20 [0024] The through holes elaborated in the adhesive film can be filled with the electroconductive elastomer composition, for example, by coating the electroconductive elastomer composition on the adhesive film and then filling the through holes with the electroconductive elastomer composition using a squeegee. The electroconductive elastomer composition filled in the through holes needs to be cured. When the electroconductive composition is a heat-curable composition, this curing is preferably 25 carried out for several minutes at a temperature no greater than 150°C.

[0025] The inventive method will now be described with reference to the drawings. Figure 1 contains adhesive film comprising a protective film 2 adhered on both sides of an electrically insulating elastomer 1. The elaboration of through holes 3 in this adhesive 30 film by punching, laser processing, drilling with a microdrill, chemical etching, etc., produces the adhesive film illustrated in Figure 2. The adhesive film illustrated in Figure 3 is produced by coating the through hole 3-equipped adhesive film with an

electroconductive elastomer composition and then filling the through holes using a squeegee. The electroconductive elastomer composition filled in the through holes needs to be cured to form electroconductive elastomere. Figure 4 illustrates the anisotropically electroconductive adhesive film afforded by peeling off the protective films.

5 [0026] Semiconductor devices in accordance with this invention are characterized by the electrical connection of the terminals of a semiconductor chip to the interconnect pads of an interconnect substrate by the anisotropically electroconductive adhesive film described hereinabove. More specifically, in an inventive semiconductor device a plurality of terminals (bonding pads) on a semiconductor chip and the interconnect pads on
10 the interconnect substrate, said interconnect pads being positioned in correspondence to said terminals, are electrically connected by the conductors in the herein-described anisotropically electroconductive adhesive film; the semiconductor chip and circuit substrate are also bonded to each other by the adhesive film. As a consequence, a characteristic feature of the resulting semiconductor device is its ability to thoroughly relax
15 the stress when subjected to thermal shock.

[0027] Figure 5 illustrates the cross section of a semiconductor device that is an example of this invention. In this inventive semiconductor device the terminals 7 of a semiconductor chip 6 are electrically connected by the electroconductive elastomer 5 in the anisotropically electroconductive adhesive film to the interconnect pads 9 of the
20 interconnect substrate 8. The semiconductor chip 6 and interconnect substrate 8 are also bonded to each other by the adhesive film comprising electrically insulating elastomer 1. Such a semiconductor device can be exemplified by devices in which a semiconductor chip is connected to an interconnect substrate such as an epoxy resin-type interconnect substrate, polyimide resin-type interconnect substrate, glass interconnect substrate, or BT resin-type
25 interconnect substrate, for example, bare chip-mounted devices known as COX; devices in which an FC-BGA semiconductor chip is connected to the interconnect substrate; and devices in which an electronic component such as a land grid array (LGA) component is connected to a circuit substrate as described above. Other examples include devices in which the aforementioned epoxy-type printed substrate is connected to a polyimide-type
30 flexible circuit substrate.

[0028] The method for fabricating a semiconductor device according to this invention is not critical. In an example of fabrication, the anisotropically electroconductive

adhesive film is first attached to the semiconductor chip and the circuit substrate is then attached thereto (or the anisotropically electroconductive adhesive film is first attached to the circuit substrate and the semiconductor chip is then attached thereto) and the resulting heated at a temperature no greater than 200°C. Heating is preferably carried out in this sequence with the semiconductor chip and interconnect substrate pressure-bonded to each other with the aforesaid anisotropically electroconductive adhesive film sandwiched thereinbetween.

EXAMPLES

[0029] The following procedures were used to fabricate the semiconductor devices
10 and evaluate their reliability. The values reported for the physical properties were obtained at 25°C.

Procedure for fabricating the semiconductor devices

[0030] Ten semiconductor devices were fabricated as follows: the semiconductor chip (terminal count = 100) and an interconnect substrate of epoxy resin were attached to
15 each other with the anisotropically electroconductive adhesive film sandwiched thereinbetween; heating was then carried out for 2 seconds at 190°C while pressure-bonding with a force of 1 MPa; and additional heating was subsequently carried out for 1 hour at 170°C with the pressure released.

Reliability of the semiconductor devices

20 [0031] 1,000 cycles of thermal shock testing were carried out on the ten semiconductor devices (1 cycle = holding for 30 minutes at -55°C, followed immediately by holding for 30 minutes at 125°C).

[0032] Appearance: The presence/absence of defects such as cracking and delamination was evaluated by inspecting the appearance of the semiconductor devices
25 using a microscope.

[0033] Continuity resistance: The continuity resistance was measured at each terminal of the ten semiconductor devices. The continuity resistance was scored as unsatisfactory when the resistance value was equal to or greater than two times its value prior to thermal shock testing.

30 [0034] Moisture resistance: The ten semiconductor devices were subjected to highly accelerated stress testing (HAST) at 135°C/85% RH for 500 hours. After this, continuity

testing was carried out on each terminal of the semiconductor devices and the presence/absence of leakage current across the individual terminals was measured. The moisture resistance was scored as unsatisfactory when a leakage current was measured.

Example 1

5 [0035] Through holes (diameter = 100 µm) were produced with a spacing of 200 µm by punching a 50 µm-thick electrically insulating silicone rubber adhesive film (product name: FA60, from Dow Corning Toray Silicone Co., Ltd., durometer = 50 (using a type A durometer as specified in JIS K 6253), modulus of elasticity at 150°C = 1.8 MPa, resistivity at 25°C = 1×10^{15} ohm-cm) that carried a 50 µm-thick polyether sulfone (PES) 10 film on one side and a 35 µm-thick PES film on the other side. This adhesive film was thereafter coated with an electroconductive silicone rubber composition (product name: DA6524, from Dow Corning Toray Silicone Co., Ltd.,) that was curable to make a silicone rubber (durometer = 83 (using a type A durometer as specified in JIS K 6253), modulus of elasticity at 150°C = 4 MPa, resistivity at 25°C = 4×10^4 ohm-cm) , and this 15 electroconductive silicone rubber composition was filled into the through holes using a squeegee. Heating for 1 minute at 150°C then gave the anisotropically electroconductive adhesive film.

[0036] Semiconductor device fabrication was carried out by first peeling off the PES films bonded on the two surfaces of the anisotropically electroconductive adhesive film 20 and then bonding the semiconductor chip and interconnect substrate together. The semiconductor device reliability is reported in Table 1.

Example 2

[0037] Using a carbon dioxide laser (YB-HCS01 from Matsushita Denki Sangyo Kabushiki Kaisha), through holes (diameter = 100 µm) were produced with a spacing of 25 200 µm in a 50 µm-thick electrically insulating silicone rubber adhesive film (product name: FA60, from Dow Corning Toray Silicone Co., Ltd., durometer = 50 (using a type A durometer as specified in JIS K 6253), modulus of elasticity at 150°C = 1.8 MPa, resistivity at 25°C = 1×10^{15} ohm-cm) that carried a 50 µm-thick polyether sulfone (PES) film on one side and a 35 µm-thick PES film on the other side. This adhesive film was 30 thereafter coated with an electroconductive silicone rubber composition (product name: DA6524, from Dow Corning Toray Silicone Co., Ltd..) that was curable to make a silicone rubber (durometer = 83 (using a type A durometer as specified in JIS K 6253), modulus of

elasticity at 150°C = 4 MPa, resistivity at 25°C = 4×10^{-4} ohm-cm), and this electroconductive silicone rubber composition was filled into the through holes using a squeegee. Heating for 1 minute at 150°C then gave the anisotropically electroconductive adhesive film.

5 [0038] Semiconductor device fabrication was carried out by first peeling off the PES films bonded on the two surfaces of the anisotropically electroconductive adhesive film and then bonding the semiconductor chip and interconnect substrate together. The semiconductor device reliability is reported in Table 1.

Example 3

10 [0039] Through holes (diameter = 100 µm) were produced with a spacing of 200 µm by punching a 50 µm-thick electrically insulating epoxy resin adhesive film (modulus of elasticity at 150°C = 10 MPa, resistivity at 25°C = 1×10^{14} ohm-cm) that was fabricated based on the example provided in Japanese Laid Open (Kokai or Unexamined) Patent Application Number 2000-357697 (357,697/2000), and was carried a 50 µm-thick polyethylene terephthalate (PET) film on one side and a 50 µm-thick PET film on the other side. This adhesive film was thereafter coated with an electroconductive epoxy resin composition that was prepared based on the example provided in Japanese Laid Open (Kokai or Unexamined) Patent Application Number Hei 9-194813 (194813/1997) and was curable to make a cured epoxy resin (modulus of elasticity at 150°C = 30 MPa, resistivity at 25°C = 8×10^{-3} ohm-cm), and this electroconductive epoxy resin composition was filled into the through holes using a squeegee. Heating for 1 minute at 150°C then gave the anisotropically electroconductive adhesive film.

20 [0040] Semiconductor device fabrication was carried out by first peeling off the PET films bonded on the two surfaces of the anisotropically electroconductive adhesive film and then bonding the semiconductor chip and interconnect substrate together. The semiconductor device reliability is reported in Table 1.

Comparative Example 1

[0041] As a replacement for the anisotropically electroconductive adhesive film used in Example 1, an anisotropically electroconductive adhesive film was fabricated based on the example provided in Japanese Laid Open (Kokai or Unexamined) Patent Application Number Sho 63-86536 (86,536/1988). This film was composed of polyarylate resin (modulus of elasticity at 150°C = 2500 MPa) as the insulating adhesive and column-shaped

conductors fabricated by plating Au, Cu, and Au (modulus of elasticity at 150°C = 20000 MPa) in the sequence given. Semiconductor devices were fabricated by effecting connection by compression-bonding for 5 seconds at 250°C and 89 g/pin. The reliability of these semiconductor devices is reported in Table 1.

5

Table 1.

	Example 1	Example 2	Example 3	Comp. Ex. 1
number found to be defective in the inspection of appearance	0/10	0/10	0/10	6/10
continuity	Good	Good	Good	Unsatisfactory
moisture resistance	Good	Good	Good	Unsatisfactory

Industrial Applicability

[0042] The anisotropically electroconductive adhesive film according to this invention is characterized by its ability to provide the highly reliable electrical connection of an electronic component, e.g., a semiconductor chip, onto an interconnect substrate. The 10 inventive method for producing this anisotropically electroconductive adhesive film is characterized by its ability to produce this film very efficiently. Semiconductor devices according to this invention, because they employ the inventive film to electrically connect an electronic component, e.g., a semiconductor chip, onto its interconnect substrate, are characterized by an excellent reliability and an excellent stress relaxation capacity when 15 exposed to thermal shock.

CLAIMS

1. An anisotropically electroconductive adhesive film characterized by containing an electroconductive elastomer that traverses the thickness of the adhesive film and is insulated in the plane of the adhesive film comprising electrically insulating elastomer, and
5 both the electroconductive elastomer and the electrically insulating elastomer have a modulus of elasticity at 150°C that is no greater than 100 MPa.
2. The anisotropically electroconductive adhesive film of claim 1, characterized in that the electrically insulating elastomer has a resistivity of 1×10^6 ohm-cm or more, and the electroconductive elastomer has a resistivity of 1 ohm-cm or less.
- 10 3. The anisotropically electroconductive adhesive film of claim 1, characterized in that the electrically insulating elastomer is electrically insulating silicone elastomer.
4. The anisotropically electroconductive adhesive film of claim 1, characterized in that the electroconductive elastomer is electroconductive silicone elastomer.
- 15 5. A method for producing the anisotropically electroconductive adhesive film of claim 1, characterized by
 - 1) forming through holes across the thickness of the adhesive film comprising electrically insulating elastomer,
 - 2) thereafter filling the through holes with an electroconductive elastomer composition, and
 - 3) curing the electroconductive elastomer composition to form the electroconductive
20 elastomer after filling the through holes.
6. The method of claim 5 for producing anisotropically electroconductive adhesive film, characterized in that the electrically insulating elastomer is electrically insulating silicone elastomer.
- 25 7. The method of claim 5 for producing anisotropically electroconductive adhesive film, characterized in that the electroconductive composition is an electroconductive silicone elastomer composition.
8. The method of claim 5 for producing anisotropically electroconductive adhesive film, characterized in that the through holes are formed by punching.

9. The method of claim 5 for producing anisotropically electroconductive adhesive film, characterized in that the through holes are formed by laser processing.
10. A semiconductor device characterized by the electrical connection of the terminals of a semiconductor chip to the interconnect pads of an interconnect substrate by an anisotropically electroconductive adhesive film according to any of claims 1 through 4.

1/3

Figure 1

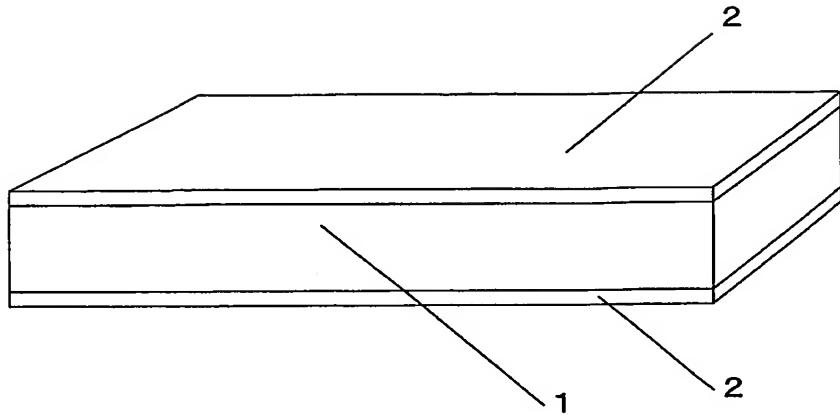
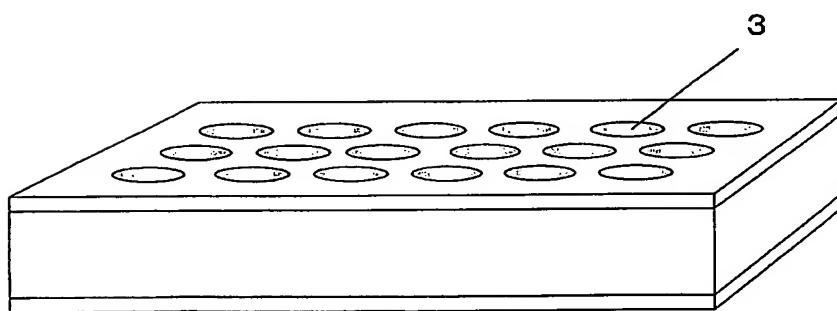


Figure 2



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Figure 3

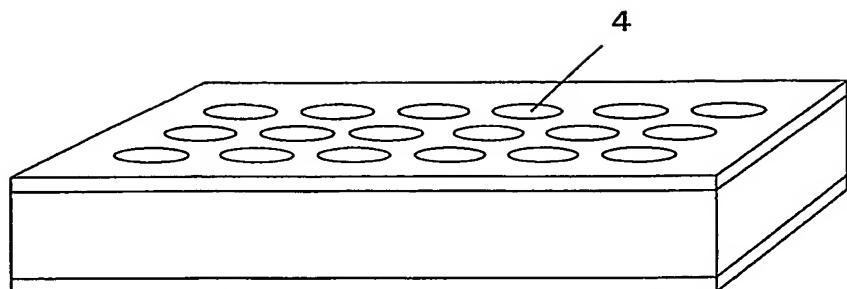


Figure 4

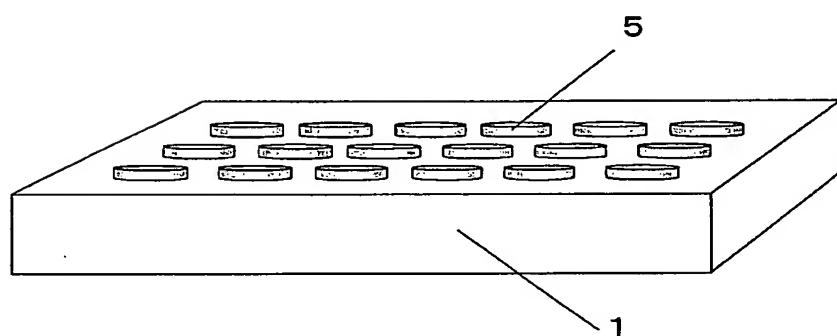
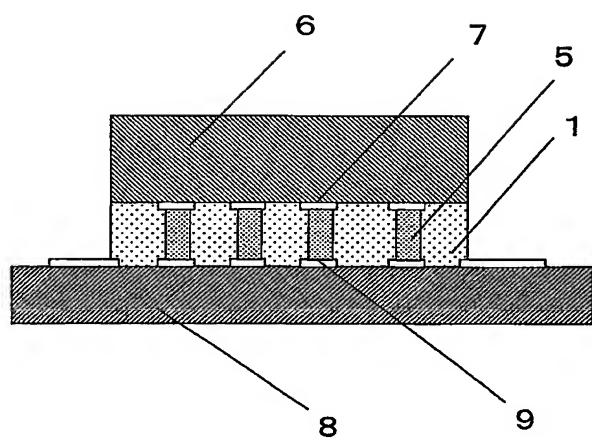


Figure 5



INTERNATIONAL SEARCH REPORT

Internl	Application No
PCT/JP 02/12212	

A. CLASSIFICATION OF SUBJECT MATTER				
IPC 7	C09J9/02	H01B1/22	C08K3/08	H05K3/32

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 C09J H01B C08K H05K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the International search (name of data base and, where practical, search terms used)

WPI Data, EPO-Internal

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	EP 1 050 888 A (MATSUSHITA ELECTRONICS CORP) 8 November 2000 (2000-11-08) claims 1,17-19,27 —	1,5,10
A	EP 0 430 255 A (DOW CORNING TORAY SILICONE) 5 June 1991 (1991-06-05) cited in the application example 1 —	1,10
A	DATABASE WPI Section Ch, Week 199439 Derwent Publications Ltd., London, GB; Class A26, AN 1994-313809 XP002231288 & JP 06 240044 A (POLYTECH DESIGN KK), 30 August 1994 (1994-08-30) abstract —	1,5,10



Further documents are listed in the continuation of box C.



Patent family members are listed in annex.

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Date of the actual completion of the international search

14 February 2003

Date of mailing of the international search report

14/03/2003

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INTERNATIONAL SEARCH REPORT

Information on patent family members

Internat'l PCT/JP	Application No 02/12212
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Patent document cited in search report		Publication date		Patent family member(s)		Publication date
EP 1050888	A	08-11-2000	EP US CN WO JP	1050888 A1 6479763 B1 1287672 T 0013190 A1 2000215729 A		08-11-2000 12-11-2002 14-03-2001 09-03-2000 04-08-2000
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JP 6240044	A	30-08-1994		NONE		

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